

TBLOC SRL

BLOCK MAKING MACHINES


made in Italy

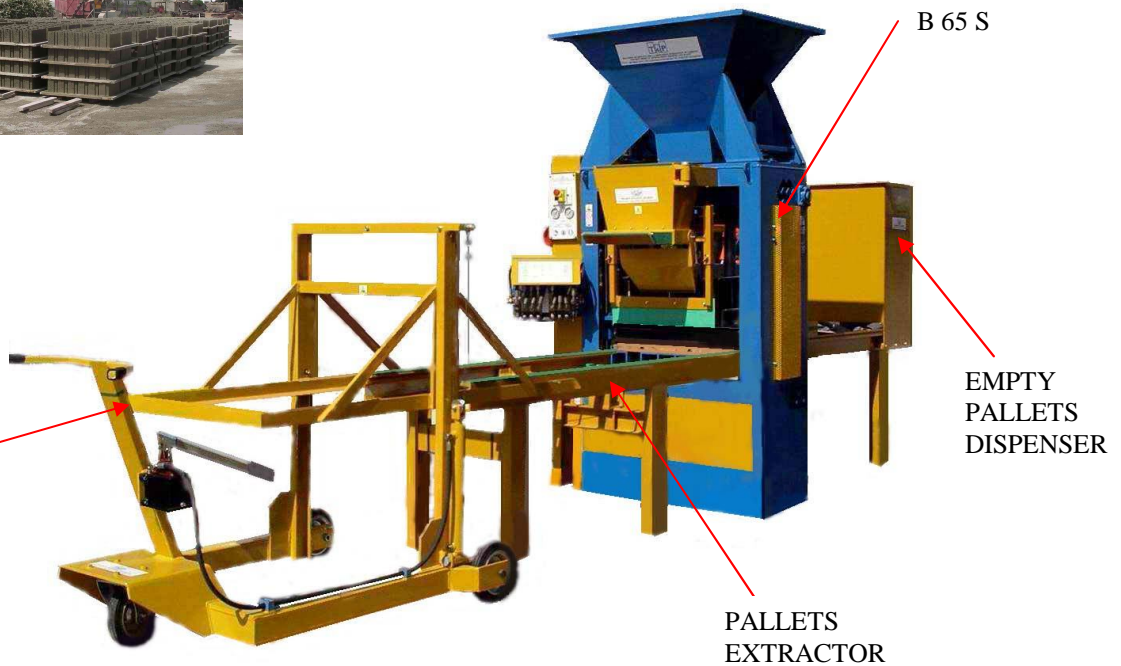
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TECHNICAL DATA OF BLOCK MAKING MACHINE “ B65 S”



CART TO
TRANSPORT
PALLETS
(optional)

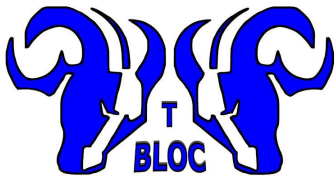


**STATIONARY HYDRAULIC BLOCK MAKING MACHINE FOR THE
PRODUCTION OF VIBRATED CONCRETE PRODUCTS**

“ B 65 S ”

AREA OF THE MOULDS: 65 x 50 cm
PRODUCTION PER HOUR : ab. 180/190 hollows blocks of 20x20x40 cm

WORKING CYCLES MANAGED BY OPERATOR



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STATIONARY HYDRAULIC BLOCK MAKING MACHINE “B 65 S”

Stationary POLIVALENT hydraulic vibro-press for the production of concrete elements with **height from 6 to 25 cm**, hollow and solid blocks, pavers, kerb stones, ceiling blocks, etc.

Solid frame: protected from vibrations by means of special anti-vibration devices.

Machine offers high output with minimum operating and maintenance costs.

Storage service main hopper to feed mix directly to mould surface, with discharging door hydraulically operated

Vibrating system consisting in 2 electromechanical vibrators, installed in the vibrating table of the mould. The combined action of vibration and hydraulic compression guarantees the high resistance of products.

Hydraulic system: hydraulic unit with electric motor, pump and distributor with levers for operator to command the following operations: mould box and tamper lifting, pallets handling from to machine, tamper cart movement.

Tamper installed on pertinent cart to create the free space for filling the mix into the mould. Hydraulically operated.

Mix distribution/mix filling into the mould: manually by operator.

Command panel: hydraulic desk with pertinent command levers for the operator

Electric panel: start / stop / vibration command / oil pressure control / emergency

Installed power: n. 1 single multi-frequency and multi-voltage 3 phase electric motor (5,5 KW – 380 V – 50 Hz)

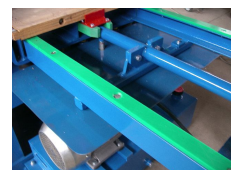
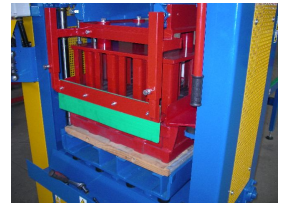
Working area: 65x50 cm

Working cycle: about 50/60 sec. (variable quantities depending on type and dimensions of elements to be produced and on working cycle commanded by operator).

OUT-FEED EXTRACTOR of pallets with wet products from the press position. Storage capacity: 3 pallets. Hydraulically operated

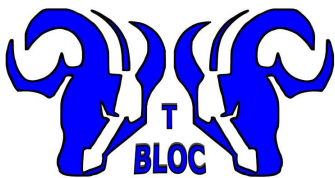
WOODEN PALLETS DISPENSER WITH PUSHER

to feed empty pallets to press position



MOULDS: are made by special anti-wear Sweden hard steel to have more durability then standard





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OPTIONAL SUPPLY

CART TO TRANSPORT 3 PALLETS WITH WET ELEMENTS
from the extractor of the machine to curing area, complete of manual hydraulic elevation system, wheels and steering

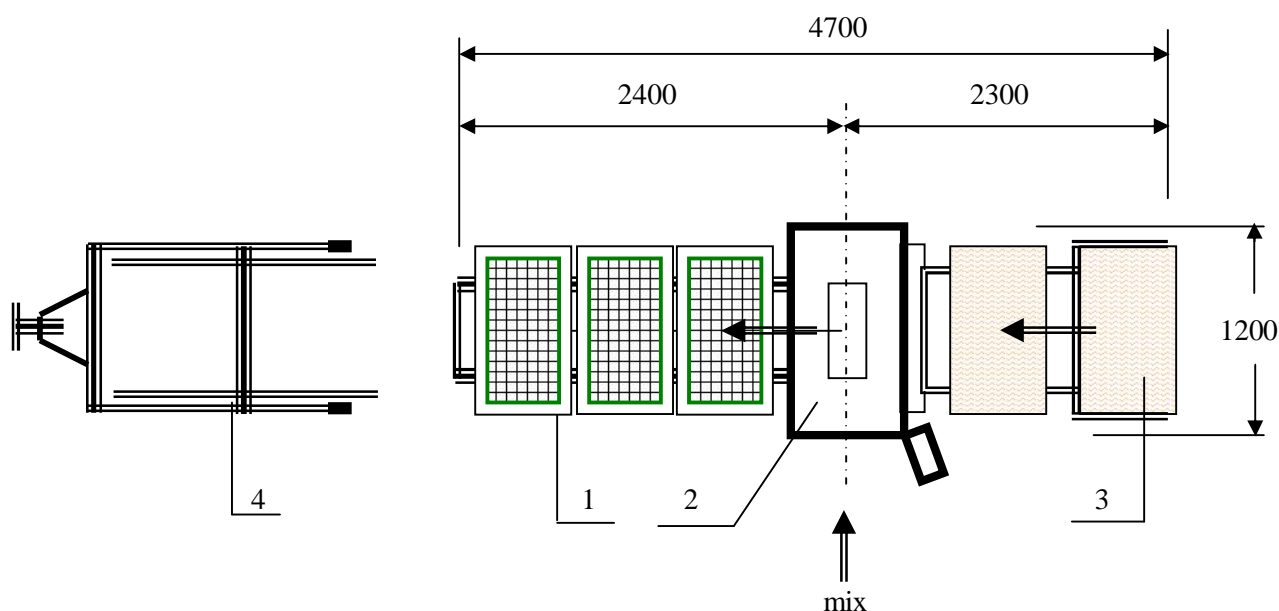


WOODEN PALLET, realized by pertinent timber with lateral reinforced "U" galvanised profile and fixing internal inserts.
Pallets will be treated by special paint to maintain the humidity.
Dim. 100 x 60 x 4 cm
(suggested number 500 pieces)



« B 65 S »

Indicative lay out



1. EXTRACTOR OF PALLETS
2. BLOCK MACHINE " B65 S"
3. WOODEN PALLETS DISPENSER
4. CART TO TRANSFER THE PALLETS (optional)