HAMMER AGER\*

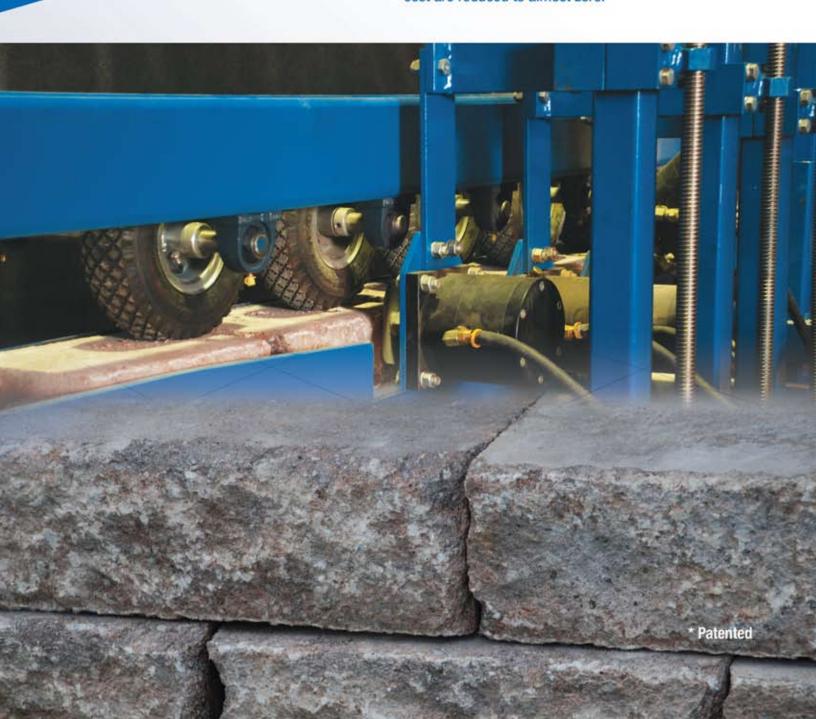
Aging system for segmented retaining wall blocks

IN-LINE OR OFF-LINE



HAMMER AGER\* FOR SEGMENTED RETAINING WALLS (SRW) REALLY REPLICATES TUMBLING.

This process drastically reduces production cost compared to drum tumbling. Reject rate and handling cost are reduced to almost zero.





- Continuous in-line aging process in less than 10 seconds for a "3-at-a-time" block machine (options of big board machine available).
- Virtually no additional labor cost to give a tumbled look to your split face SRW.
- Vibrating hammers use air vibrators that are completely sealed, eliminating all dust contamination and premature wear.
- This process virtually eliminates rejects and preserves all other blocks faces positioning features (pin hole, lip, tongue and groove).
- Fast set-up for different product dimensions.
- Automatic evacuation of concrete debris to scrap bucket.
- Complete enclosure for sound reduction and safety.
- Long-lasting wear parts due to oscillating movement rather than rotating movement.
- \* Patented US 7,063,284 B2

- The secret of HAMMER AGER\* is its unique way of hitting the block edges at 45° to compress, crush and grind similar to a real tumbler. Treating also the front face exposed areas results in a true tumbled look.
- Random impact on both edges and the split face of the block combined with special hammer shape gives each block its own aged personality.
- Proven look in a mature market with more than five years of successful sales.
- Adjustable speed and impact to achieve different textures or to compensate for longer curing time.

	5,000 pallets of SRW per year	10,000 pallets of SRW per year
Direct labour	\$100,000	\$200,000
Reject (5%)	\$40,000	\$80,000
Wrapping (2\$/pal)	\$10,000	\$20,000
TOTAL SAVINGS	\$150.000	\$300.000



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